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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:33 am

Work Order No	: 0024017	Department Code:	
Project Name	: pB67-43001-299 ✓	Burden Flags	: NNNNNNN
Project For	: WK538	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: pB67-43001-299	Invoice Number	:
Description	: Bushing	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 40	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-09-05		
Est Finish Date	: 09-28-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/09/86

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

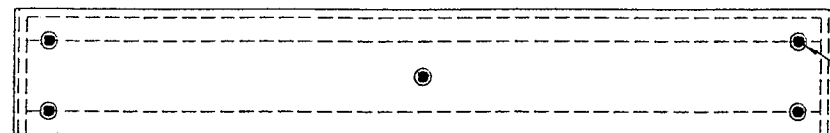
5/38

DART AEROSPACE LTD	Work Order:	24017
Description: Bushing	Part Number:	B67-43001-299
Dwg: B67-43001 Rev. B page 41	Qty:	40
		Page 1 of 1

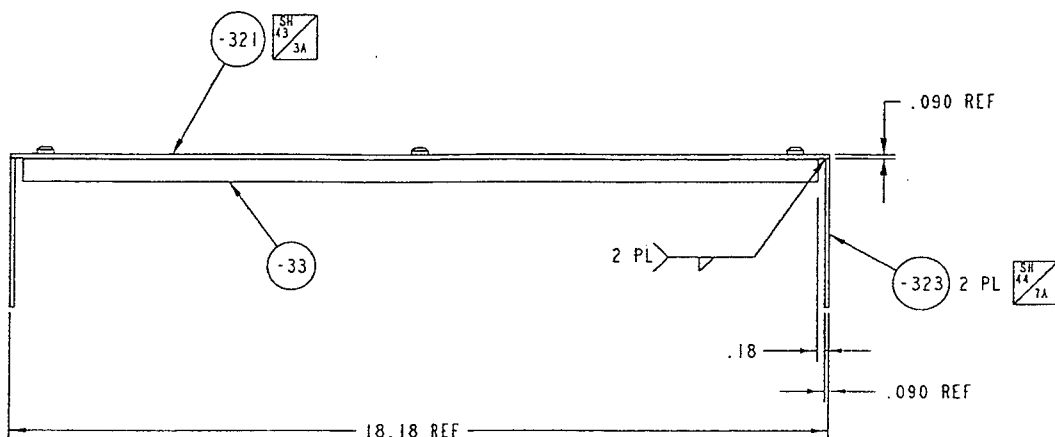
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	48	05.08.12	40
2	MC	Turn as per Dwg B67-43001 Material: AISI 303 Round Bar Ø0.750 (QQ-A-200/8 or QQ-A-225/8) (M303R0.750) Identify for B67-43001-299	Dwg Rev: <u>B</u> M/6241 m 15074 Batch: m 17210	40	05/08/15
3	QC2	Inspect parts as they come off the machine	48	05/08/15	40
4	MC	Deburr	40	05/08/15	40
5	QC8	Second check	48	05.09.02	40
6	ST	Identify and Stock	40	05/09/02	40
7	AC	Cost / part: <u>.22</u>	40	05-09-06	40
8	DC	Close W/O <u>.22</u> Inspect Level 21	40	05/09/06	40

Rev	Date	Change	Revised By	Approved
A	05.07.20	New issue	KJ/JLM	

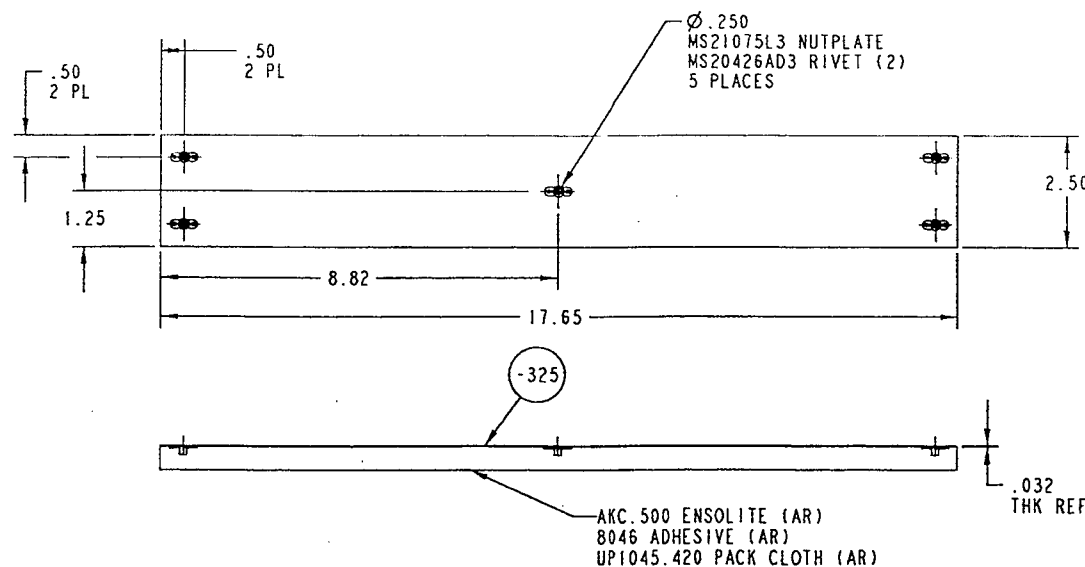
RELEASED
11/15/07 28



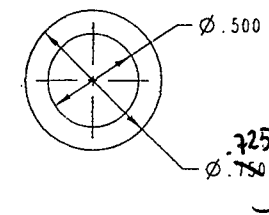
Ø.193 THRU
MATCH DRILL WITH
EXISTING NUTPLATE
LOC'S OF -33
MS27039-1-09 SCREW
NAS1149F0316P WASHER
5 PLACES



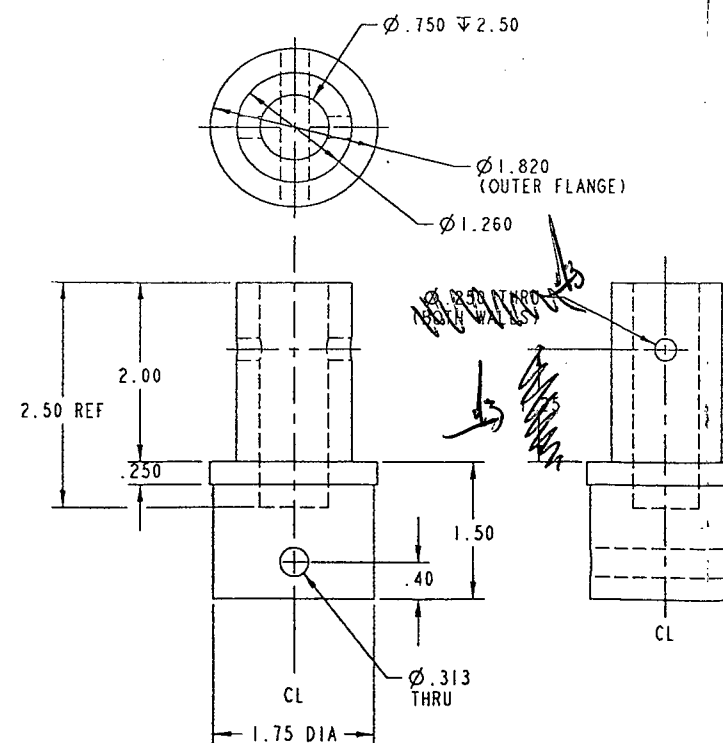
① -31 UPPER RESTRAINT WELDMENT
SCALE 0.500



① -33 UPPER PAD ASSY
SCALE 0.500
MATL FOR -325: .032 THK 2024-T3 AL,
QQ-A-250/4



④ -299 BUSHING
SCALE 2.000
MAT: 304 CRES, COND A



① -305 BEARING
SCALE 1.000
MAT: 2024-T3 AL,
QQ-A-200/3

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 24017

PREMIER AVIATION, INC.			
2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	IDENT NO.	DWG NO.
D	OSUV8		B67-43001
SCALE:	WT:	SHEET	REV.
		41 of 45	B

ORIGINAL